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| Title | Carry out product changeovers in food manufacture | | | | |
| Ofqual unit ref | H/601/8309 | | | | |
| Level | 2 | Credit value | 2 | GLH | 11 |
| Learning outcomes | | Assessment criteria | | | |
| The learner will: | | The learner can: | | | |
| 1. Prepare for changeovers in a way that minimises down-time and waste | | 1.1 Obtain the information and any required authorisation before changeover begins 1.2 Alert those who need to be involved, maintaining communication throughout the changeover process 1.3 Assemble required resources in the appropriate place and make sure they meet specifications 1.4 Remove resources from the previous run which are not needed 1.5 Ensure plant surfaces that are in contact with ingredients and product are clean. | | | |
| 2. Carry out changeovers | | 2.1 Adjust plant and equipment to conform to specification without affecting any other part of the plant 2.2 Maintain communication where required. | | | |
| 3. Be able to complete changeovers | | 3.1 Complete the changeover within the specified time 3.2 Inform those who need to know that changeover is complete 3.3 Take appropriate action when change parts are removed 3.4 Report the condition of worn or damaged parts to the relevant person 3.5 Ensure that, following changeover, output | | | |

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| | <p>matches specification and is produced at the required rate</p> <p>3.6 Complete all records.</p> |
| <p>Additional information about the unit</p> | |
| <p>Unit purpose and aim(s)</p> | <p>This unit supports workforce development for those who carry out product changeovers in a food business.</p> <p>The unit is designed for use primarily by operatives and others who carry out these workplace activities. The aim of the unit is to determine competent performance to recognised National Occupational Standards.</p> |
| <p>Assessment requirements or guidance specified by a sector or regulatory body (if appropriate)</p> | <p>This unit is designed to assess the skills of learners in the workplace, carrying out product changeovers in food manufacture. It needs to be assessed on the job. The learner must be able to demonstrate their competent performance consistently over a period of time, to meet all of the assessment criteria. This will be achieved by at least two observations of performance in the workplace, and may be supported by witness testimony and other workplace evidence. Observations must ensure that the learner’s working practice is at commercial speed and in compliance with standard operating procedures.</p> |

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| Additional information about the unit | |
| Unit review date | January 2018 |
| Details of the relationship between the unit and relevant national occupational standards or other professional standards or curricula (if appropriate) | This unit of assessment has a relationship with the following National Occupational Standards: P PO.113S Carry out product changeovers in food manufacture. |
| Support for the unit from a SSC or appropriate other body (if required) | |
| Location of the unit within the subject/sector classification system | 4.2 Manufacturing Technologies |
| Name of the organisation submitting the unit | FDQ |
| Availability for use | Shared |
| Unit category | OS |