

<b>Title</b>	<b>Monitor and control throughput to achieve targets in food operations</b>				
<b>Ofqual unit ref</b>	<b>F/602/4697</b>				
<b>Level</b>	<b>3</b>	<b>Credit value</b>	<b>2</b>	<b>GLH</b>	<b>9</b>
<b>Learning outcomes</b>		<b>Assessment criteria</b>			
<b>The learner will:</b>		<b>The learner can:</b>			
1. Monitor and control throughput to achieve targets		1.1 Organise work to meet predetermined schedules, targets and make effective use of resources 1.2 Record the volume of throughput in line with operational requirements 1.3 Record production run output targets within the agreed operational parameters 1.4 Investigate output targets within the operational parameters.			
2. Take action to resolve problems affecting volume of throughput		2.1 Identify problems affecting the volume of throughput 2.2 Take corrective action to rectify and minimise the effects of the problems 2.3 Report problems, which exceed the limits of own authority, to the relevant people 2.4 Resolve problems that fall within own limits of responsibility.			
<b>Additional information about the unit</b>					
Unit purpose and aim(s)		This unit supports workforce development for those who monitor and control throughput to achieve targets in food operations.  The unit is designed primarily for team leaders, supervisors, technicians and others who carry out these workplace activities. The aim of the unit is to			

	<p>determine competent performance to recognised National Occupational Standards.</p>
<p>Assessment requirements or guidance specified by a sector or regulatory body (if appropriate)</p>	<p>This unit is designed to test the skills of learners in the workplace who monitor and control throughput to achieve targets in food operations. It needs to be assessed on the job. The learner must be able to demonstrate their competent performance consistently over a period of time, to meet all the assessment criteria. This will be achieved by presenting relevant evidence of workplace performance, and may be supported by witness testimony and other workplace evidence.</p> <p>Observations must ensure that the learner's working practice is at commercial speed and in compliance with standard operating procedures.</p>

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Unit review date	31/01/2018
Details of the relationship between the unit and relevant national occupational standards or other professional standards or curricula (if appropriate)	This unit of assessment has a relationship with the following National Occupational Standards: IMPQI110S Monitor and control throughput to achieve targets in food manufacture.
Support for the unit from a SSC or appropriate other body (if required)	
Location of the unit within the subject/sector classification system	4.2 Manufacturing Technologies
Name of the organisation submitting the unit	Improve Ltd
Availability for use	Shared
Unit category	OS